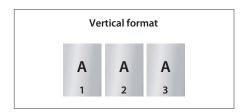
Information

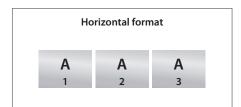
This information will help you create a perfect print file.

Further information can be found on our website under "Artwork creation".

> Alignment

- All files (1, 2, 3 etc.) should have identical format alignment: vertical or horizontal
- A combination of vertical and horizontal formats is not possible
- The format alignment must be selected as early as in your graphic programme do not create any rotation in pages with pdf print files
- The format alignment must correspond to the artwork reading direction







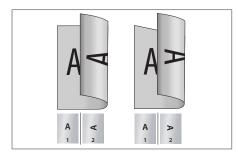
Order of artwork pages

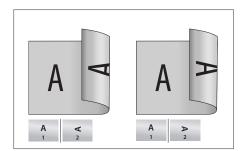
Please create artwork pages in chronological order, starting with page no. 1 / title.

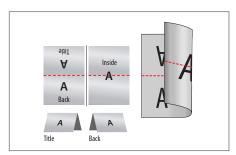
> Various reading directions in double-sided print products

Please note: When uploading artwork in various reading directions (A) for a double-sided print, the printing sheet is rotated by 180 degrees along the vertical axis. Please lay out your artwork and the format alignment accordingly.

Examples:







Vertical format

Horizontal format

Horizontal format single fold

Explanations

Artwork format: format / size of the artwork

Finished format: format / size of the finished product

Background area (colours / photos / graphics / texts) should bleed over the edge of the finished format in order to avoid white lines in the finished format.

Neutral area: Please leave this area blank!

Not visible area: Please do not place any important elements along this area! However, please do place background elements within this area in order to avoid white lines.

Bleed: Area that is cut off in further processing Seam allowance: Area for the seam

> Safety distance to artwork format: Distance between text / elements and the edge of the artwork format

Safety distance to finished format: Distance between text / elements and the edge of the finished format

- Fold / groove / crease: Here the product is folded / grooved / creased

- Perforation: Here the product is perforated

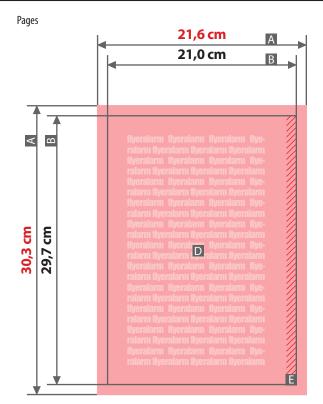
- - - Seam: Here the seam is applied

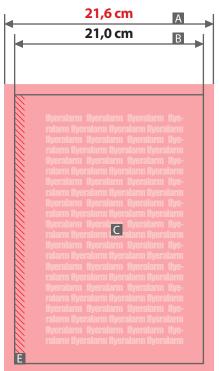
> Support

Find helpful information and advice about our products on our website. Or alternatively, contact our hotline. We are happy to help.

Magazine with adhesive binding

A4 - Inner part





Sketches are not to scale

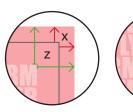
Bleed (x)

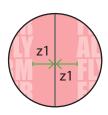
3 mm

Safety distance (z)

8 mm

Safety distance to the binding edge (z1) ${\bf 13}\ {\bf mm}$





- A = Artwork format
- $B = Finished \ format \\$
- C = Right side
- D = Left side
- $\mathsf{E} = \mathsf{Not}$ visible area



Not visible area (E):

The first and the last page of the inner part are pasted over $5\,\mbox{mm}$ with the front and end paper to assure an optimal hold. Therefore 5 mm of the layout space cannot be used.